



JIG SAW BLADES

U-SHANK JIG SAW BLADES (HEAVY-DUTY)

U-SHANK BLADES FIT PREVIOUS JIG SAW MODEL 6256-6 AND OTHER POPULAR BRANDS.

	CATALOG NUMBER	QTY/ PKG	BLADE MATERIAL	TEETH/ INCH	TOOTH TYPE	LENGTH (IN.)	WIDTH (IN.)	RECOMMENDED USE
GENERAL PURPOSE								
	48-42-2300	5	Bi-Metal	6	Milled & Set	4	9/32	Fast cutting, nail embedded wood
	48-42-2310	5	Bi-Metal	10	Milled & Set	4	9/32	Fast cutting, nail embedded wood
	48-42-2390	5	Bi-Metal	12	Milled, Wavy Set	2-3/4	3/16	Scroll cutting in wood & metal
	48-42-0200	5	High Carbon Steel	6	Milled & Set	4	9/32	Very fast rough cutting, wood
	48-42-0220	5	High Carbon Steel	8	Milled & Set	4	9/32	Fast straight cutting, wood
WOOD CUTTING								
	48-42-2302	5	Bi-Metal	6	Taper Ground	4	9/32	Very fast clean cutting
	48-42-2311	5	Bi-Metal	10	Taper Ground	4	9/32	Fast clean cutting
	48-42-2385	5	Bi-Metal	20	Taper Ground	2-3/4	3/16	Scroll cutting in wood & laminates
	48-42-0421	5	High Carbon Steel	6	Ground & Set	4	9/32	Very fast rough cutting
	48-42-0500	5	High Carbon Steel	6	Taper Ground	4	9/32	Very fast clean cutting
	48-42-0240	5	High Carbon Steel	8	Taper Ground	3-1/8	7/32	Clean cutting
	48-42-0540	5	High Carbon Steel	10	Taper Ground	4	9/32	Straight clean cutting
	48-42-0640	5	High Carbon Steel	10	Taper Ground	4	9/32	Reverse tooth, no top splinters
	48-42-0650	5	High Carbon Steel	12	Milled, Wavy Set	2-3/4	5/32	Clean scroll cutting
METAL CUTTING								
	48-42-0850	5	Bi-Metal	8	Milled & Set	4	9/32	Aluminum, non-ferrous metals
	48-42-2190	5	Bi-Metal	14	Milled, Wavy Set	3-5/8	9/32	Thick metal over 1/4 inch thick
	48-42-2192	5	Bi-Metal	14	Milled, Raker Set	5	9/32	Thick metal, tubing, etc.
	48-42-2120	5	Bi-Metal	18	Milled, Wavy Set	2-3/4	9/32	Metal over 1/8 inch thick
	48-42-2160	5	Bi-Metal	24	Milled, Wavy Set	2-3/4	9/32	Metal under 1/8 inch thick
	48-42-2166	5	Bi-Metal	24	Milled, Wavy Set	5	9/32	Thin metal under 1/8 inch thick
	48-42-0101♦	5	High Speed Steel	14	Milled, Raker Set	2-3/4	9/32	Metal over 1/4 inch thick
	48-42-0120	5	High Speed Steel	18	Milled, Wavy Set	2-3/4	9/32	Metal over 1/8 inch thick
	48-42-0140	5	High Speed Steel	24	Milled, Wavy Set	2-3/4	9/32	Metal under 1/8 inch thick
SPECIAL APPLICATION								
	48-42-0700	5	High Carbon Steel	Knife	—	3-5/8	9/32	Rubber & foam materials
	48-42-0801	5	Carbide-Tipped	Grit	—	2-3/4	5/16	Ceramics, tile

♦ = Available in 1000 pack quantities.

JIG SAW BLADE SELECTION GUIDE																				
TYPE OF CUTTING	HARD & SOFT WOOD		CHIPBOARD		LAMINATES		PLYWOOD		NAIL EMBEDDED		SHEET METAL		METAL MILD STEEL		NON-FERROUS METALS		PLASTICS & FIBERGLASS		RUBBER & FOAM BOARD	
	"U"	"T"	"U"	"T"	"U"	"T"	"U"	"T"	"U"	"T"	"U"	"T"	"U"	"T"	"U"	"T"	"U"	"T"	"U"	"T"
STRAIGHT	0220	5220	0500	5302	0500	5500	0240	5240	2300	5300	2120	5121	0101	5101	0801	5311	0700	5700		
	0421	5240	2302	5500					2310	5310	2160	5161	2120	5121	0850	5311				
	0500	5300									2160	5161	2160	5161	2311	5850				
	0540	5421									2190	5190	2190	5190						
	2300	5500																		
CURVE/SCROLL	0512	5385	0650	5512	2385	5385	2385	5385			2390	5390	2390	5390	2390	5390	0512	5512	0700	5700
	0650	5512	0512	5640													0650	5640		
	2385	5640																		
THICK MATERIAL	0421	5300	0500	5302	0500	5500	0500	5500	2300	5300	2120	5121	0101	5101	0850	5302	0850	5302		
	0500	5302	2302	5500							2160	5161	2166	5166	0850	5850	2302	5850		
	2300	5421									2166	5166	2190	5190						
	2302	5500																		
THIN MATERIAL	0240	5240	0240	5240	0640	5540	2310	5310	2310	5310	2160	5161	2120	5121	2120	5121	0640	5311		
	2310	5310	2311	5311			2385	5385									0801	5540		
	2311	5311															2311	5801		
	2385	5385																		
FINE FINISH	0540	5240	0500	5240	0640	5540	0540	5240	2310	5310							0540	5240		
	2311	5311	0540	5302			2385	5385	2311	5311							2311	5311		
	2385	2302	5500																	
COARSE FINISH	0200	5200	0421	5421	0421	5421	0220	5220	2300	5300			2192	5192	2192	5192	0200	5200		
	0421	5300							2302	5302							0220	5220		
	2300	5421															0801			

"U" = Universal shank blades. "T" = T-shank blades.



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