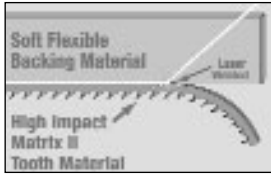




# JIG SAW BLADES

## T-SHANK JIG SAW BLADES (HEAVY-DUTY)



- **BI-METAL:** Super hard wear resistant high speed steel (tooth area) laser welded to a flexible spring steel backing material.
- **Benefit:** Retains tooth hardness at high temperatures for metal cutting applications. Bi-metal construction allows the blade to flex and absorb impact without breaking while cutting nail embedded wood.
- **HIGH SPEED STEEL:** Tough durable tool steel blade with high tooth hardness.
- **Benefit:** Good general purpose metal cutting blade where blade flex or bending is minimal.
- **HIGH CARBON STEEL:** Tough durable carbon alloy blade with good tooth hardness and more flexibility than high speed steel.
- **Benefit:** Excellent economical wood and plastic cutting blade with good flexibility.

T-SHANK BLADES FIT JIG SAWS 6268-21, 6266-6, 6266-21, 6276-6, 6267-20, 6267-21 AND OTHER POPULAR BRANDS.

	CATALOG NUMBER	QTY./PKG.	BLADE MATERIAL	TEETH/INCH	TOOTH TYPE	LENGTH (IN.)	WIDTH (IN.)	RECOMMENDED USE
<b>GENERAL PURPOSE</b>								
	48-42-5300	5	Bi-Metal	6	Milled & Set	4	9/32	Fast cutting, nail embedded wood
	48-42-5310	5	Bi-Metal	10	Milled & Set	4	9/32	Fast cutting, nail embedded wood
	48-42-5390	5	Bi-Metal	12	Milled, Wavy Set	3	3/16	Scroll cutting in wood & metal
	48-42-5200	5	High Carbon Steel	6	Milled & Set	4	9/32	Very fast rough cutting, wood
	48-42-5220	5	High Carbon Steel	8	Milled & Set	4	9/32	Fast straight cutting, wood
<b>WOOD CUTTING</b>								
	48-42-5302	5	Bi-Metal	6	Taper Ground	4	9/32	Very fast clean cutting
	48-42-5311	5	Bi-Metal	10	Taper Ground	4	9/32	Fast clean cutting
	48-42-5385	5	Bi-Metal	20	Taper Ground	3	3/16	Scroll cutting in wood & laminates
	48-42-5421	5	High Carbon Steel	6	Ground & Set	4	9/32	Very fast rough cutting
	48-42-5500	5	High Carbon Steel	6	Taper Ground	4	9/32	Very fast clean cutting
	48-42-5512	5	High Carbon Steel	6	Ground & Set	4	1/4	Very fast, rough curve cutting
	48-42-5240	5	High Carbon Steel	10	Taper Ground	4	9/32	Clean cutting
	48-42-5540	5	High Carbon Steel	10	Taper Ground	4	9/32	Reverse tooth, no top splinters
	48-42-5640	5	High Carbon Steel	12	Milled, Wavy Set	3	5/32	Clean scroll cutting
<b>METAL CUTTING</b>								
	48-42-5850	5	Bi-Metal	8	Milled & Set	4	9/32	Aluminum, non-ferrous metals
	48-42-5190	5	Bi-Metal	14	Milled, Wavy Set	3	9/32	Thick metal over 1/4 inch thick
	48-42-5192	5	Bi-Metal	14	Milled, Raker Set	5-1/4	9/32	Thick metal, tubing, etc.
	48-42-5121	5	Bi-Metal	18	Milled, Wavy Set	3	9/32	Metal over 1/8 inch thick
	48-42-5161	5	Bi-Metal	24	Milled, Wavy Set	3	9/32	Metal under 1/8 inch thick
	48-42-5166	5	Bi-Metal	24	Milled, Wavy Set	5-1/4	9/32	Thin metal under 1/8 inch thick
	48-42-5101	5	High Speed Steel	14	Milled, Wavy Set	3	9/32	Metal over 1/4 inch thick
<b>SPECIAL APPLICATION</b>								
	48-42-5700	5	High Carbon Steel	Knife	—	4	9/32	Rubber & foam materials



### 5 PACK "T" SHANK BLADE ASSORTMENT

<b>49-22-1178</b> includes blades	48-42-5121	Metal Cutting
	48-42-5161	Metal Cutting
	48-42-5190	Metal Cutting
	48-42-5300	General Purpose
	48-42-5310	General Purpose



### 5 PACK "U" SHANK BLADE ASSORTMENT

<b>49-22-1168</b>	Optional equipment. Consists of one each blade Nos. 48-42-2120, 48-42-2160, 48-42-2190, 48-42-2300 and 48-42-2310 with 1/4" universal tang.
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